

Maker Vise

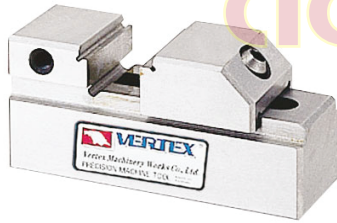
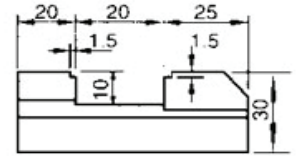
Mini Tool Maker Vise

Weight : 0.3 kg.

Number **6588 H357**

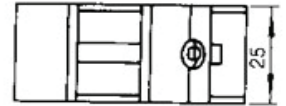
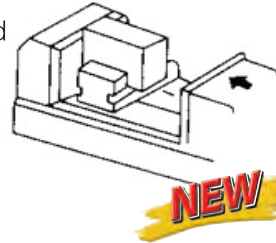
Price - ฿

Size Compared to Credit Card !



Tool makers VISE - MINI type which can be put in a bigger vise to process the small and precise work-pieces.

Also it can be used on an E.D.M. - Electrical Discharge Machine and Grinding Machine.
Squareness and Parallelism : within 0.003mm.



Tool Maker Vise

Made of Tool steel material of J.I.S. - JIS -Japanese Industrial Standards – NORM, Specification. Hardened by heat treatment and precision ground.

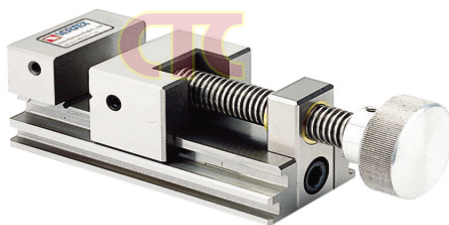
Squareness and parallelism are ensured to be within ± 0.005 mm. It can be used and kept its high precision while standing on its base, sides & extremity, for inspection use in stead of squares due to its extremely accuracy.

Unit : mm



| Number | Price ฿ | Mfr's | Mat' L | Length | Width | Jaw | | Harden | N.W. |
|-----------|------------|--------|--------|--------|-------|---------|--------|------------|-------|
| | | | | | | Opening | Height | | |
| 951V 2541 | --- | VMV-15 | SK2 | 100 | 36 | 40 | 20 | HRC°56-58° | 1KG |
| 951V 2542 | --- | VMV-20 | SK2 | 150 | 48 | 75 | 30 | HRC°56-58° | 2KG |
| 951V 2543 | --- | VMV-25 | SK2 | 170 | 63 | 90 | 35 | HRC°56-58° | 3KG |
| 951V 2544 | --- | VMV-30 | SK2 | 190 | 73 | 100 | 35 | HRC°56-58° | 4.1KG |
| 951V 2545 | --- | VMV-35 | SK2 | 225 | 88 | 125 | 45 | HRC°56-58° | 7.5KG |
| 951V 2546 | --- | VMV-40 | SK2 | 230 | 98 | 125 | 45 | HRC°56-58° | 8.7KG |
| 951V 2547 | --- | VMV-50 | SK2 | 287 | 125 | 150 | 50 | HRC°56-58° | 15KG |
| 951V 2548 | --- | VMV-60 | S50C | 330 | 150 | 200 | 50 | HRC°55-56° | 23KG |

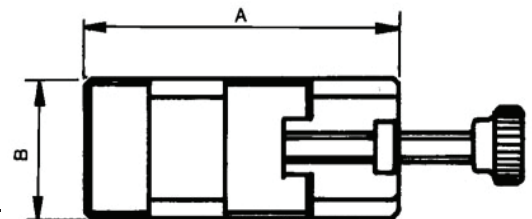
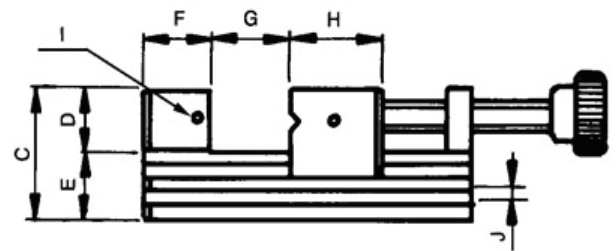
Tool Maker Vise - Stainless



It was made by tool steel of stainless steel system and was precision ground after hardened by heat treatment. So, it will not be rusted even though permeation.

Material : SKS2
Hardness : HRC 58°-60°
Squareness : Within 0.005m/m

The vise can pinch workpiece which will not upward for using moveable method. It is getting more easier and convience for processing in a smaller workpiece.



| Number | Price ฿ | Mfr's | A | B | C | D | E | F | G | H | I | J | Weight |
|-----------|------------|---------|-----|----|----|----|----|----|----|----|----|-----|--------|
| 4568 V201 | --- | V-VE 20 | 90 | 60 | 50 | 25 | 25 | 25 | 30 | 30 | M5 | 6x6 | 2 |
| 4569 V201 | --- | V-VE 25 | 160 | 70 | 62 | 30 | 32 | 33 | 80 | 45 | M6 | 8x7 | 4.7 |
| 4570 V201 | --- | V-VE 30 | 175 | 73 | 65 | 32 | 33 | 35 | 95 | 45 | M6 | 8x7 | 5.4 |